



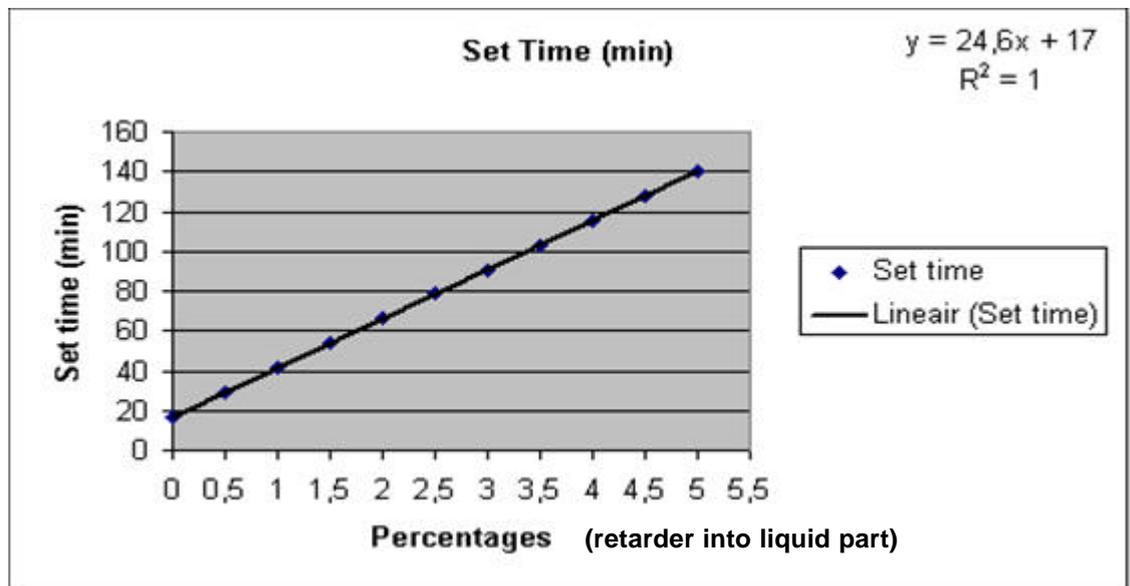
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Acrylic One Control Additives

Introduction To optimize application of Acrylic One in different products, control additives are available.

Retarder Acrylic One retarder can be used to increase the pot life. When adding the retarder always place it in the liquid part, this makes it more easier to mix and offers a more precise control of the system. Maximum amount to add is 5% by weight . Set time at 23 C as below.



Accelerator Acrylic One accelerator can be used to decrease the pot life and to increase productivity. Accelerator can be added to the liquid part and should not exceed 2% by weight. Accelerator is also used to counteract the retardant effects of some pigments and fillers. For this reason set time is dependent on preceding.

Thixotrope Acrylic One thixotrope is an additive to thicken the product for making gelcoats and to prevent sagging on vertical surfaces. Add thixotrope to the mixed product until the desired consistency is achieved. Be aware that there is a point where adding more will have no effect. (approximately 6% by weight)

Diluent Acrylic One diluent reduces the viscosity. This can be helpful for reaching difficult areas when casting or increasing filler loads. Diluent may have an effect on the set time and should not exceed 5% by weight.

The Technical Datasheet for this or any **ACRYLIC ONE** product should be read prior to use and is available upon request from **Acrylic Composites. B.v.**

IMPORTANT: The information contained in this bulletin is considered accurate. However, no warranty is expressed or implied regarding the accuracy of the data, the results to be obtained from the use thereof, or that any such use will not infringe upon a patent. User shall determine the suitability of the product for the intended application and assume all risk and liability whatsoever in connection therewith.